



# FINE GRIT RUBBER WHEELS



## Rubber Control & Centreless Wheels

CUMI was the first abrasive manufacturer to produce Rubber Bonded Control wheels and Centreless wheels in India. The calendaring process enables excellent control in size & finish of components being ground.

The Rubber bonded Control and Centreless grinding wheels for

- Bearing Industry
- Hydraulic Industry
- General Purpose
- Automobile Industry
- Cutting Tool Industry

### RUBBER CONTROL WHEEL

#### Product Features

- Longer wheel-life
- Superior form retention
- Lesser dressing frequency
- Superior surface finish



Application	Product Recommendation
For All Conventional Centreless Grinding	A80 R R
For Fine & Precision Grinding	A120 R R
For Fine & Precision Grinding	A150 R R

Abrasive	Grit Size	Hardness	Bond Type	Dia (mm)	Thickness (mm)
Brown Aloxide (A)	80 - 180	R - T	Rubber (R)	100 - 508	100 - 350

### RUBBER CENTRELESS WHEEL

#### Product Features

- Longer wheel-life
- Superior form retention
- Lesser dressing frequency
- Superior surface finish



Application	Grinding Type	Product Recommendation
Taper Roller Outer Dia Grinding	Roughing	A80 LRT1, A80 LRT3, 65A80 LRT1
Taper Roller Outer Dia Grinding	Finishing	A220 LRT1, 65A220 LRT1, A500 RBXR
Taper Roller Outer Dia Grinding	Combined (Roughing & Finishing)	A80 LRT1
Needle Roller Outer Dia Grinding	Roughing	A120 LRT1, A120 LRT3
Needle Roller Outer Dia Grinding	Finishing	A220 LRT1
Shock Absorber Outer Dia Grinding	Roughing	DA80 LRT1
Shock Absorber Outer Dia Grinding	Semi Finishing	A220 LRT1
Shock Absorber Outer Dia Grinding	Finishing	A500 RBXR, A320 RBXR

Abrasive	Grit Size	Hardness	Bond Type	Dia (mm)	Thickness (mm)
Brown Aloxide (A), 65A	80 - 220	L - M	Rubber (RT1, RT3, RT5, RT6)	300 - 610	80 - 250